

Removal of BOD₅ and COD from Saline Wastewater using Fixed Bed Column of *Aspergillus oryzae* and *Halobacillus dabanensis*

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ABSTRACT

5-day BOD and COD can be removed by biological aerobic treatment of saline wastewater. In this research, halophilic microorganisms, namely *Aspergillus oryzae* and *Halobacillus dabanensis* were isolated from a return sludge basin of a wastewater treatment plant in the City of Bandar Abbas in southern Iran, that contained a Total Dissolved Solid (TDS) of about 7500 mg l⁻¹. These microorganisms (bacteria and fungi) could tolerate 20% concentration of salt (NaCl) in Sabouraud-4% dextrose agar and Sabouraud-2% dextrose broth medium and brain heart (BHI) agar and BHI broth medium. The films of *Aspergillus oryzae* and *Halobacillus dabanensis* were formed around the Calcium alginate. These biofilms were introduced to a fixed bed column, on top of which saline wastewater was released with flow rates of 2-6 ml min⁻¹. According to the results of Stover-Kincannon model, the constant values of maximum BOD and COD were estimated at 0.066 mg BOD₅ l⁻¹min⁻¹ and 0.1449 mg COD l⁻¹ min⁻¹, respectively. The saturation constant values, at the flow rate of 2ml min⁻¹, by *Aspergillus oryzae* were 0.00003 mg BOD₅ l⁻¹min⁻¹ and 0.00038 mg COD l⁻¹min⁻¹. The removal process in fixed bed column was stopped after 1200 minutes.

Key words: Saline wastewater, Fixed bed column, *Aspergillus oryzae*, *Halobacillus dabanensis*.

INTRODUCTION

Industries are responsible for the release of billion gallons of wastewater containing high levels of salt and organic matters¹ into the environment. Such a huge amount of waste generated in the world is capable of being reused as a source of water supply in areas with water shortages². More efficient treatment methods should be utilized before reusing and/or discharging the saline wastewater to the environment³.

Salinity is known to have toxic influences on bacteria and is also capable of altering the microbial community⁴. It can affect the metabolism of microorganisms⁵. Excessive salt content in wastewater inhibits large number of enzymes and causes salt stress among microbial species^{6,7}.

This can decrease biological⁷ and / or cellular activities and ultimately leads to plasmolysis⁶. It would be a rather high-priced procedure to remove salinity by physicochemical process in advance of biological treatment⁸. Regardless of being inconvenient, bio-treatment of saline wastewater is cost-effective and environment friendly⁵. Efficiency of bio-treatment of saline wastewater is poor especially for the removal of COD. This is mainly because of negative impact of salt on microbial flora and augmentation of suspended solids in the effluent mainly at high concentration of salt (>2%)^{9,10}. Sudden salinity shift affects adversely the bio-treatment process more than fluctuation within a limited range, which widely inhibits aerobic bio-treatment³. According to the literature, aerobic treatment is affected negatively in case chloride exceeds 5000-8000 mg l⁻¹¹². Halophilic bacteria

have been recommended by some researchers for bio-treatment of saline wastewater¹³. Sequencing Batch Reactor (SBR) is a satisfactory system for bio-treatment at high salinity, aerobic biosolids have poor settlement due to effluent turbidity, and membrane coupled bioreactor including Ultra Filtration (UF) or Micro-Filtration (MF)⁵.

Some halophilic microbes are able to improve treatment within a wide range of salinity and are adaptable to salinity shock¹¹. Salinity tolerance is the primary way to enhance efficiency of bio-treatment of hypersaline wastewater. It should be mentioned that microbes could grow at the salinity range of 0-15% while halophilics tolerate grow well at the salinity range of 1-30%¹¹. Accordingly, halophilics survive at high salinity¹⁴.

The microbial structure of aerobic granules is denser and thus they settle rapidly, and furthermore they could bear the incoming shocks and are tolerant of medium toxic environments¹⁵. Extracellular Polymeric Substances (EPS) are a combination of polysaccharides, nucleic acids and lipids¹⁶.

Immobilization may be an impressive method to inhibit biomass from being washed out; when environmental factors are not helpful, or there are available toxic substrates are present¹⁷. The feasible influence of salt on immobilized biomass has given less notice so far due to different studies utilizing disparate operating situations and microbial communities¹⁸.

According to the report, high concentrations of salt (NaCl) can decrease membrane penetrability⁵. Reid *et al.* used an immersed Membrane Bioreactor (MBR) to study the impacts of salinity shocks (up to 5000 mg l⁻¹) on qualifications of activated sludge as well as the penetrability of membrane¹⁹. Sun *et al.*²⁰ investigated the impacts of salinity at deferent salt concentrations of (1000 mg l⁻¹, 2500 mg l⁻¹, 5000 mg l⁻¹, 15,000 g l⁻¹NaCl) on a biofilm-MBR process for shipboard wastewater treatment. Results demonstrated that the membrane fouling rates between 0.45 mbar day⁻¹ and 0.47 mbar day⁻¹ for 0 mg l⁻¹ and 1000 mg l⁻¹ salt, respectively²⁰. High salinity effects on nitrification and denitrification have already been studied²¹. However, the mechanism of aerobic granulation in treatment of saline wastewater is still

unknown⁷. Bio-treatment of hypersaline wastewater by pure halophilic bacteria has been investigated in various biofilms and SBR^{14, 22}.

In this research, a fixed bed reactor containing biofilm of fungi and bacteria species was used for removal of BOD₅ and COD from saline wastewater. The fungi and bacteria species reused from a municipal wastewater treatment plant located in Bandar Abbas City, southern Iran. The preferences of an aerobic fixed bed include (i) stubby Hydraulic Retention Time (HRT), (ii) high specific surface area, (iv) in sensitivity to toxic substrate, low energy consumption, and (vii) simplicity of operation.

MATERIALS AND METHODS

Optimizing growth conditions of fungi and bacteria

In this study, the returned activated sludge a municipal wastewater treatment plant in Bandar Abbas City was sampled for purification of fungi and bacteria species according to the relevant standard methods. The species of fungi and bacteria were identified by Polymerase Chain Reaction (PCR). The species were cultured in Sabouraud-4% dextrose agar (Merck) and brain heart (BHI) agar (Merck) medium with 5 to 25% NaCl concentrations to determine the tolerance limit of the fungi and bacteria to medium salinity. Temperature range for the growth of fungi and bacteria species was set between 28- 50°C in order to obtain the optimized temperature. Fungi and bacteria species were used for the formation of biofilm around the Ca-alginate bed and treatment of the saline wastewater.

Formation of biofilm

10 g of sodium alginate powder was added to 50-60 times that of distilled water. To make it humanized, the mixture was heated by a heater. Then, the solution was poured into a 0.2 M solution of CaCl₂ to form Ca-alginate granules²³. The Ca-alginate granules have to be rotating during the formation. The solution was placed in a refrigerator for 24 h to make the granules stronger. The Ca- alginate granules were poured in the sterile Sabouraud-2% dextrose broth (Merck) and BHI broth (Merck) medium; and autoclaved. Fungi and bacteria species were inoculated into Sabouraud-2% dextrose broth and BHI broth medium based on the optimized

amounts of inoculation. It is worth mentioning that the optimum inoculation amounts of fungi and bacteria species were calculated based on the dry mass and Mcfarland standards²⁴, respectively. They were placed in a shaker with a rotation speed of 150 rpm at the optimized temperature. This process was studied with Scanning Electron Microscopy (SEM) image in order to make sure of the formation of fungi and bacteria films around the Ca- alginate.

Fixed bed column

The fixed bed reactor was in the form of a cylindrical column; 50 cm in height and 4.5 cm in diameter. It was made of glass (Fig.1). The wastewater in the fixed bed column was taken from the Grit Chamber. Saline wastewater was filtered through filter papers of Whatman GF-Ctype to prevent blockage of the column due to entry of suspended particles and colloids. After the biofilms (fungi and bacteria) were formed around the Ca-alginate; was added to the column. It was aerated from the bottom by an aquarium pump. In order to adapt the environmental conditions, the fungi and bacteria films were settled in the column, respectively for 43 h and 24 h, to adapt to the conditions of the environment. Meanwhile, the brownish light-green pigments were formed in the fungi biofilms. Omil et al. (1995) showed it is possible to adopt an active methanogenic biomass at the salinity content as same as the effluent. They concluded that the process performance depends on appropriate strategies for adaptation of the biomass to high salinity²⁵.

After the period of 43 and 24 h, the municipal wastewater with concentrations of TDS 7500 mg l⁻¹ and the flow rates of 2, 4 and 6 ml min⁻¹ was conducted to the column from top. The amounts of COD and BOD₅ were measured every 24 h²⁶. The pH of saline wastewater was measured with HORIBA model pH meter (F-12) and was found to be 8 based on batch operation. The pH was controlled every day.

Kinetic model

The kinetics of substrate (COD and BOD₅) elimination in the bioreactor was estimated a modified Stover–Kincannon model that, at a steady state, has the following form²⁷:

$$ds/dt=(U_{max}Q.S_i)/V/(K_B+(Q.S_i)/V) \quad \dots(1)$$

Form (1) may be liberalized as

$$(ds/dt)^{-1}=V/Q/(S_i.S_e)=K_B/U_{max}.V/Q/S_i+1/U_{max} \quad \dots(2)$$

Form (2) may be useful to present for showing the graph plot that associates with the inversion of the substrate loading removal rate (V/Q/(S_i - S_e)) versus the total substrate loading rate (V/Q/S_i). If the plot is linear, linear regression can be used to appraise the intercept and the slope. The outcome is a straight line portion of intercept 1/U_{max} and a slope of K_B/U_{max}. K_B is suffusion constant (mg l⁻¹min⁻¹) and U_{max} is a constant for the maximum substrate removal rate (mg l⁻¹min⁻¹).

Table 1: Effect of hydraulic retention time on COD and BOD₅ loading rate and on efficiencies of COD and BOD₅ removal by *Aspergillus oryzae*.

HRT (min)	Q (ml min ⁻¹)	VLR _{COD} (mg COD l ⁻¹ min ⁻¹)	VLR _{BOD5} (mg BOD ₅ l ⁻¹ min ⁻¹)	E _{COD} (%)	E _{BOD5} (%)
240	2	0.3333	0.1583	67.34	69.63
720	2	0.0694	0.0375	79.59	18.74
1200	2	0.0283	0.0083	86.12	24.90
240	4	0.5	0.375	51.02	14.28
720	4	0.1138	0.0902	66.53	38.09
1080	4	0.0546	0.0527	75.91	45.71
240	6	0.75	0.4166	26.53	6.76
480	6	0.3	0.1833	41.22	16.19
960	6	0.0937	0.0781	63.26	28.57

RESULTS AND DISCUSSION

Determining best growth conditions of bacteria and fungi

Based upon PCR experiments, the purified fungi and bacillus were *Aspergillus oryzae* and *Halobacillus dabanensis*, respectively. The growth of *Aspergillus oryzae* and *Halobacillus dabanensis* was studied in Sabouraud-4% dextrose agar and BHI agar medium with different concentrations of NaCl of 5%, 10%, 15%, 20% and 25%. In the Sabouraud-4% dextrose agar and BHI agar medium, the best growth was obtained at NaCl concentration of 20%. For two microorganisms, the highest level of dry mass and the best growth were achieved at NaCl concentration of 20% in Sabouraud-2% dextrose broth and BHI broth medium. No more significant growth was observed in the medium at other NaCl concentrations. *Aspergillus oryzae* had the best growth at the temperature of 37 °C which was procured after 72 h of single colonies with the brownish green pigments in the Sabouraud-4% dextrose agar medium. At temperature 28 °C and 45 °C, no growth was observed. However, *Halobacillus dabanensis* had the best growth at the temperature of 45 °C released after 24-36 h of single colony.

Biofilm of *Aspergillus oryzae* and *Halobacillus dabanensis*

The optimum inoculation of *Aspergillus oryzae* into the saline wastewater and Sabouraud-2% dextrose broth medium for formation of biofilm were 15 ml and 8 ml, respectively. Optimum inoculation

of *Halobacillus dabanensis* into BHI broth medium and saline wastewater for formation of biofilm were 5 Mcfarland to the amount of 3% and 8 Mcfarland to the amount of 5%. After 56 h, *Aspergillus oryzae* grew around the Ca-alginate bed, and after 30 h, the biofilm of *Halobacillus dabanensis* was organized. To ensure the formation of fungi and bacillus films, the samples of Ca-alginate granules were imaged by SEM (Fig.2 and Fig.3). On the other hand, as the *Aspergillus oryzae* and *Halobacillus dabanensis* were formed around Ca-alginate with optimum conditions in the saline wastewater, no significant thickness of *Aspergillus oryzae* and *Halobacillus dabanensis* was observed around Ca-alginate bed recorded by SEM images; therefore, it was disregarded set the Ca-alginate granules in the fixed bed column.

Effect of flow rates on removal of BOD₅ and COD by biofilms of (*Aspergillus oryzae* and *Halobacillus dabanensis*) and, determination of kinetic constants

Biofilm is a conspicuous method upgrading the performance of bioreactors in removal of environmental pollution. In this research, the performance of bioreactors was analyzed taking into account the efficiencies of BOD₅ and COD removal depending on the flow rates ranging between 2 to 6 ml min⁻¹. According to the obtained results, when flow rate was increased from 2 to 6 ml min⁻¹, the amounts of volumetric loading rate increased for both kinds of pollution. Tables 1 and 2 give the effect of flow rates on efficiency of BOD₅ and COD removal by

Table 2: Effect of hydraulic retention time on COD and BOD₅ loading rate and on efficiencies of COD and BOD₅ removal by *Halobacillus dabanensis*.

HRT (min)	Q (ml min ⁻¹)	VLR _{COD} (mg COD l ⁻¹ min ⁻¹)	VLR _{BOD₅} (mg BOD ₅ l ⁻¹ min ⁻¹)	E _{COD} (%)	E _{BOD₅} (%)
240	2	0.4166	0.275	59.1836	37.1428
720	2	0.0916	0.0430	73.4693	70.4761
1200	2	0.0375	0.0166	81.6326	80.9523
240	4	0.625	0.2875	38.7755	34.2857
720	4	0.1194	0.0597	64.8979	59.0476
1080	4	0.0648	0.025	71.4285	74.2857
240	6	0.8333	0.3166	18.3673	27.6190
480	6	0.3541	0.1291	30.6122	40.9523
960	6	0.1010	0.04479	60.4081	59.0476

Aspergillus oryzae and *Halobacillus dabanensis*. An increase in the flow rate from 2 to 6 ml min⁻¹ caused a decrease in removal of BOD₅ and COD. This was due to the fact that in the high flow rates, the contact times of saline wastewater with biofilms as well as removal of BOD₅ and COD content of saline wastewater in the column are decreased. The removal of BOD₅

by *Aspergillus oryzae* and *Halobacillus dabanensis* decreased from 105 mg l⁻¹ to 10 mg l⁻¹, and from 105 mg l⁻¹ to 20 mg l⁻¹, respectively. Moreover, the removal of COD by *Aspergillus oryzae* and *Halobacillus dabanensis* was decreased from 245 mg l⁻¹ to 34 mg l⁻¹ and from 245 mg l⁻¹ to 45 mg l⁻¹, respectively. These results show that *Aspergillus oryzae* and *Halobacillus dabanensis* can efficiently remove BOD₅ and COD to the amounts of 90.4761% and, 86.1224%, 80.9523% and 81.6326%, respectively. Increased surface of biofilm in *Aspergillus oryzae* caused the maximum removal of BOD₅ and COD, in comparison with *Halobacillus dabanensis* biofilm. This increased the volumetric mass transfer rate. Although biological treatment of saline wastewater is possible by using halophilic microorganisms; however, such microorganisms can tolerate salt to some extent. Accordingly, in contact with low salinity medium, after absorbing a large amount of salt, their tolerance will reduce and their cytoplasm will disintegrate and vice versa.

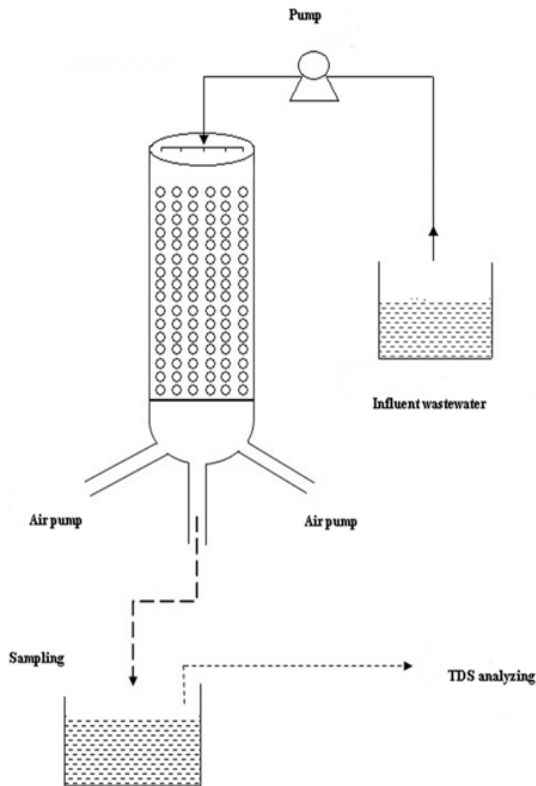


Fig.1. Fixed bed reactor

Omil et al. studied the treatment of saline wastewater from a sea food –processing industry with the salinity content similar to sea water and they could be able to achieve 70-90% removal of organic matter²⁵. Rovirosa et al. inspected the treatment of saline wastewater with Down-Flow Anaerobic Fixed Bed Reactor (DFAFBR). They found that at the HRT of 24h and salt concentrations range of 5 g l⁻¹ to 15 g l⁻¹, the reactor could reduce the COD concentration higher than 72%²⁶. Lefebvre et al. conducted an anaerobic digestion of tannery soak liquor characterized by high organic load and high

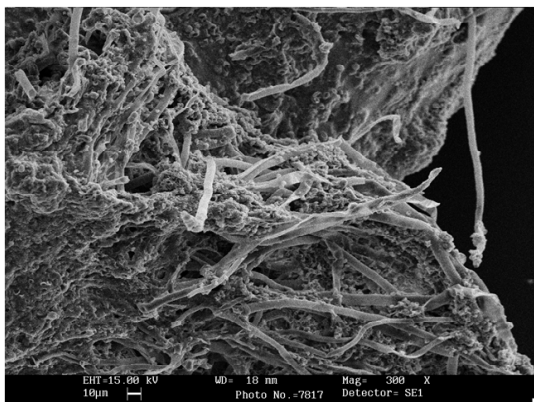


Fig. 2: SEM image of biofilm of *Aspergillus oryzae* around the Ca- alginate

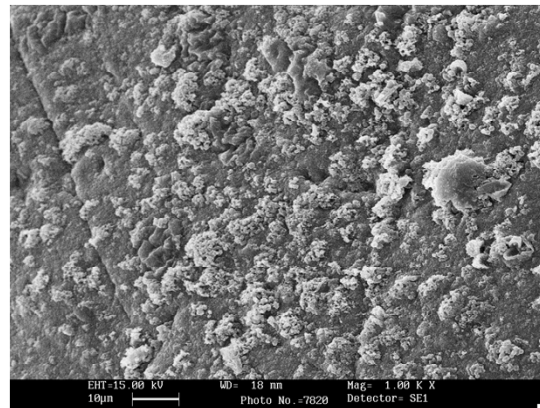


Fig. 3: SEM image of biofilm of *Halobacillus dabanensis* around the Ca- alginate

salinity using Upflow Anaerobic Sludge Blanket reactor (UASB). They achieved a COD removal of 78% at a HRT of 5 days and a TDS concentration of 71 g l⁻¹ ²⁹. Kapdan and Erten studied the treatment of saline wastewater using upflow anaerobic packed bed reactor and *Halanaerobium lacusrosei*. They obtained a COD removal of 60% - 84% at the salt concentration of 3%³⁰.

The modified Stover-kincannon model is widely used for analyzing experimental data from continuously operated systems, especially in continuously operated anaerobic systems^{31, 32}. The shore model is a commonly used mathematical

model applied to determine kinetic constant values of immobilized systems³⁰. The model is used in thermophilic treatment systems, such as continuous anaerobic filter treatment systems for treating paper-pulp liquors³³, anaerobic hybrid reactors³⁴ and anaerobic filter for soybean wastewater treatment³⁵. According, the continuously operated aerobic systems were used in this study. As the plots in Fig 4 and Fig 5 show, the data of the 2 ml min⁻¹ flow rate are in more adherences with this model than the other flow rates. Maximum removal of BOD₅ and COD was obtained at a HRT of 1200 min, after the *Aspergillus oryzae* and *Halobacillus dabanensis* films were remained in the column for 43 h and 24 h respectively. The highest removal of BOD and COD by *Aspergillus oryzae* was occurred after 1200 min. Due to the rapid growth of the *Aspergillus oryzae*, the biofilm was thickened, the column was reached the breakthrough point soon, and removal process was stopped. During the growth phase, the growth of *Halobacillus dabanensis* was stopped and interred to the death phase. Accordingly, the column reached to the breakthrough point.

Table 3: Comparison amount of U_{max} and K_B and liner regression by *Aspergillus oryzae* and *Halobacillus dabanensis*

	<i>Aspergillus oryzae</i>	<i>Halobacillus dabanensis</i>
U _{max} (mg COD l ⁻¹ min ⁻¹)	0.1449	0.1225
K _B (mg COD l ⁻¹ min ⁻¹)	0.0003	0.00082
R ² (COD, Q 2ml min ⁻¹)	0.9523	0.9345
R ² (BOD ₅ , Q 2ml min ⁻¹)	0.8932	0.8642
R ² (COD, Q 4ml min ⁻¹)	0.8661	0.8819
R ² (BOD ₅ , Q 4ml min ⁻¹)	0.8404	0.7818
R ² (COD, Q 6ml min ⁻¹)	0.7952	0.8562
R ² (BOD ₅ , Q 6ml min ⁻¹)	0.8625	0.8761

According to the study based on the Stover model, the optimization conditions of the removal of COD efficiency constant of U_{max} and K_B with the flow rate of 2 ml min⁻¹ by *Aspergillus oryzae* and *Halobacillus dabanensis*, and the regression shown in Table 3.

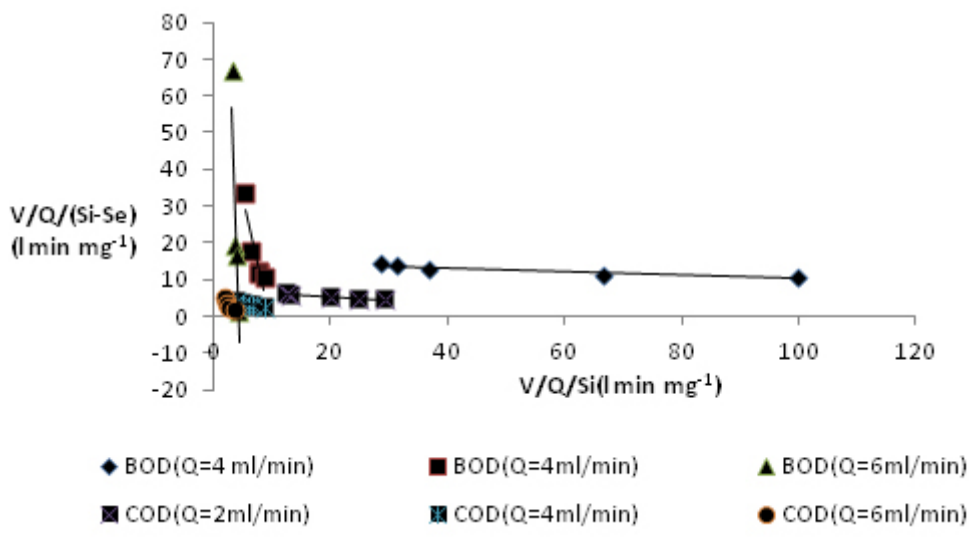


Fig.4: The modified Stover-Kincannon model plot for data showing removal of BOD₅ and COD by *Aspergillus oryzae*.

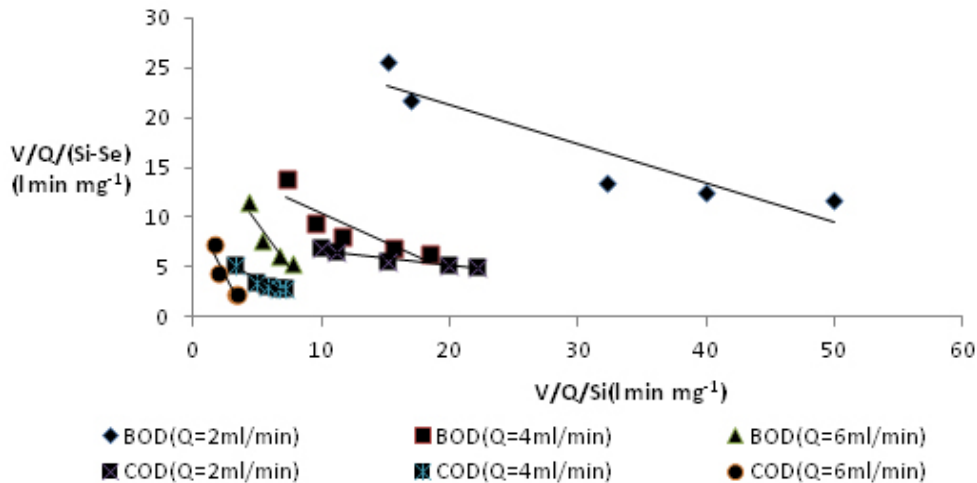


Fig.5: The modified Stover-Kincannon model plot for data showing removal of BOD₅ and COD by *Halobacillus dabanensis*.

CONCLUSIONS

In the present study, the removal of BOD₅ and COD was investigated by a fixed bed operation, using *Aspergillus oryzae* and *Halobacillus dabanensis*. The highest amounts of the BOD₅ and COD removal were 90.4761% and 86.1224% by *Aspergillus oryzae* were achieved at the flow rate of 2 ml min⁻¹ since. The *Aspergillus oryzae* film has a better performance than the *Halobacillus dabanensis* film. The formation of *Aspergillus oryzae* film around Ca-alginate boosts shelf-life of the biofilm on the substrate by polysaccharide compounds on the surface of fungi cells and hydrogen bonds between the polysaccharide compounds and Ca-alginate which causes maximum adhesion of the fungus on

the bed. This caused *Aspergillus oryzae* film to form regularly around Ca-alginate and provide maximum contact of the fungi with saline water. After 1200 minutes, the elimination process was stopped and the column reached the breakthrough point. The maximum substrate removal constant of 0.034 mg BOD₅ l⁻¹min⁻¹ and the saturation constant of 0.00026 mg BOD₅ l⁻¹min⁻¹ were calculated at the flow rate of 2 ml min⁻¹ by *Halobacillus dabanensis*.

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COD: Chemical Oxygen Demand (mg l⁻¹)

Si, Se the concentration of substrate in influent and effluent (mg l⁻¹)

BOD₅: 5-day BOD (mg l⁻¹)

ECOD: efficiency of COD removal (%)

Q: flow rate (ml min⁻¹)

EBOD₅: efficiency of BOD5 removal (%)

U_{max} maximum substrate removal rate constant (mg l⁻¹ min⁻¹)

VLR_{COD}: volumetric COD loading rate (mg COD l⁻¹ min⁻¹)

VLR_{BOD₅}: volumetric BOD5 loading rate (mgBOD5 l⁻¹ min⁻¹)

KB: saturation constant (mg l⁻¹ min⁻¹)

HRT: hydraulic retention time (min)

V: reactor volume (l)

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